



## 405 Filleting Blend Filler Technical Data Sheet

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#### General Description

405 Filleting Blend Filler is strong and wood-toned, good for use in glue joints and fillets on naturally-finished wood. It mixes easily with epoxy and has good gap-filling properties. It cures to a dark brown color, and can be used to modify the color of other WEST SYSTEM fillers.



### 405 Filler

#### Mixed Epoxy Required for Consistency\*

Filler		Catsup Consistency	Mayonnaise Consistency	Peanut Butter Consistency
				
Size	Weight			
405	11 oz	0.8 qt	0.6 qt	0.5 qt

#### Adhesive Filler Selection Guide

Filler	Bonding Hardware	General Bonding	Bonding with Fillets	Laminating
<b>403</b> Microfibers	★★★	★★★	★★	★★★★
<b>404</b> High-Density	★★★★	★★★	★★	★★
<b>405</b> Filleting Blend	★★	★★	★★★	★★
<b>406</b> Colloidal Silica	★★★	★★★	★★★★	★★★

Filler suitability for various uses ★★★★★ = excellent, ★★★★ = very good, ★★★ = good, ★ = fair, (no stars) = not recommended.

Gougeon Brothers, Inc.  
P.O. Box 908  
Bay City, MI 48707  
866-937-8797  
westsystem.com  
ISO9001:2015 Certified

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\*Although Fillers can be used with any WEST SYSTEM Epoxy, all properties based on use with the 105 system